MT Schienenwahl Medical Electronics - Medizinelektronik

Prof. Dr.-Ing. Georg Fischer, Dr. Phys. Jens Kirchner Lehrstuhl für Technische Elektronik





TECHNISCHE FAKULTÄT

Content



- 1. Lecturer and Lecture
- 2. Cooperations and activities
- 3. Regulations and safety
- 4. Biosignal acquisition
- 5. Health assistance systems
- 6. Research: Energy for implants
- 7. Research: Bioradar
- 8. Research: Molecular communications
- 9. Research: Glucose Sensing





1. Lecturer/Lecture



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Lecturers

CV



Prof. Dr.-Ing. Georg Fischer (born 1965)

1986-1992	Study at RWTH Aachen University Electrical Engineering - Communications, RF/Microwave, Acoustics, Antennas, Field theory/Electrodynamics	
1993-1996	Research Assistant at University of Paderborn Adaptive Antennas and Microwave Circuit Technology at 12 GHz Doctoral Thesis: <i>Ein Empfangssystem für den Satellitenrundfunk</i> <i>mit Adaption der Richtcharakteristik und der Polarisation</i>	
1996-2008	Employment at Lucent, later Alcatel-Lucent, Bell Labs Research (now Research/predevelopment Basestation Technology	NOKIA)
2000	Bell Labs DMTS (Distinguished Member of Technical Staff)	
2001	Bell Labs CMTS (Consulting Member of Technical Staff)	

- 2007 Nomination for Bell Labs Fellow
- 2001-2007 Assistant Lecturer at FAU, LHFT
- April 2008 Appointment as Full Professor at FAU Erlangen-Nürnberg as "Professur für Technische Elektronik"

Research areas: Communication Technology, Medical Electronics, Metabolism Sensors,, AAL, Smart Textiles, Wireless Audio/PMSE, Trasceiver Technology, Analog-Digital partitioning of Electronic Systems

Stuko luK Vors





Lecturers CV



Dr. rer. nat. Jens Kirchner

Biography

Jens Kirchner studied Physics at Friedrich-Alexander University Erlangen-Nürnberg (FAU) and at University of St. Andrews, Scotland, between 1999 and 2004. In 2008, he received his doctoral degree from FAU in 2004, with his thesis about stochastic modelling of cardiological time series. Between 2008 and 2015, he worked for Biotronik SE & Co. KG in Erlangen and Berlin in research and development of implantable sensors. He joined the Institute for Electronics Engineering in 2015, where he leads the Medical Electronics group.

Areas of Interest

- Implantable sensors
- Monitoring of chronic diseases
- · Analysis and modelling of cardiological measurement data





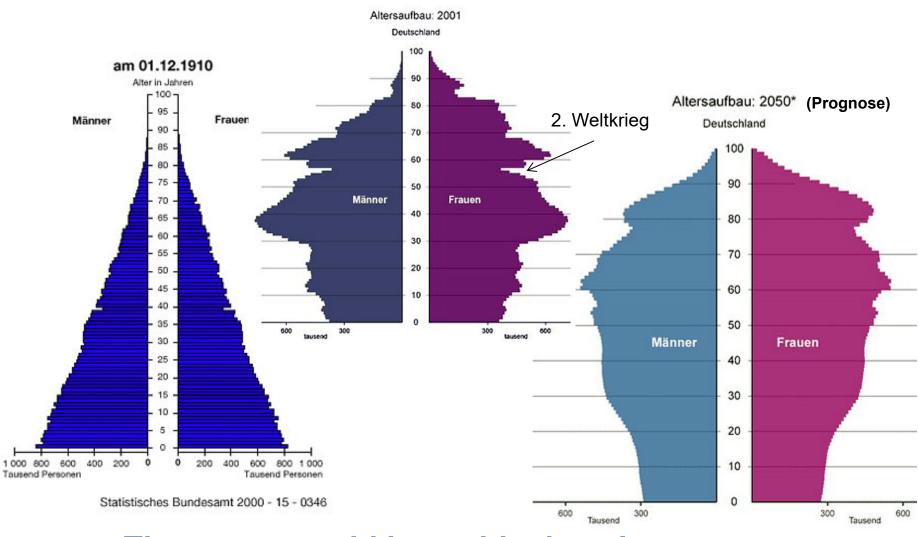
Gain

- Substantial knowledge on principles for the circuit design of medical electronic devices
- Ability to analyse circuit diagrams of medical electronic devices
- Ability to separate medical electronic devices into its sub functions
- Ability to analyse energy budget of medical sensors and circuits with body near electronics
- Basic ability to design electronic circuits to comply with obligations by MPG
- Substantial knowledge on circuit design for standard medical devices, e.g. ECG, EEG, EMG
- Substantial knowledge on wireless Body Area Networks (BAN)
- Substantial knowledge on circuit design rules for micro/mm-wave medical sensors
- Substantial knowledge on circuits including microsystem (MEMS) components for health assistance systems



Lecture Aging Society





The age pyramid is upside down!





2. Cooperations and activities



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Cooperations and activities

Overview



Research

- BioRadar for detecting Breathing and heart beat
- Spectroscopic sensors 5...120 GHz
- Body Area Networks, Wireless connectivity for Telemedicine
- Biosignal acquisition
- Implant communication, e.g. Stent Antennas
- Energy Harvesting (Inside/outside body)
- Inertial sensors, Pulse Oxmetry, Pulse wave

Teaching

- Seminar on Medical Electronics and AAL
- New Curriculum BS/MS Medical Engineering/Medical Electronics
- New lecture Medical Electronics 2V+2Ü within Medizintechnik Master
- StuKo Medizintechnik active member
- Member of ZIMT

Projects

- BMBF Spitzencluster Medical Valley
- EU ENIAC MAS Mobile Assistenten
- Industry cooperations (Corscience, Siemens, FhG)
- Care giver cooperations (Diakonie Neuendettelsau, Netscouts)
- Sensors for Bbrown dialysis machine





Europäische Metropolregion Nürnberg



SIEMENS



INTERNATIONAL DIALOG COLLEGE



LEBEN

CESTALTEN





TECHNISCHE FAKULTÄT



Medical wall-mount power supplies provide up to 15W

Steve Taranovich, Senior Technical Editor -- EDN, April 11, 2012

Power Sources Unlimited Inc has announced the TR15RAM Series of AC/DC medical-grade wallmount switching power supplies. The series provides up to 15W of continuous output power and meets EN60601-1/UL60601 3rd Edition and EN55011, FCC Class B emissions limits.



The TR15RAM Series also meets Energy Star 2.0 Efficiency Level V with efficiency ratings up to 82%, as well as the requirements of global energy efficiency standards such as EISA2007, CEC, and the European ErP Directive.

Specifications include a universal AC input of 90 to 264 VAC (47 to 63 Hz) and output voltages ranging from 5 to 24 VDC.

Other features include interchangeable AC plugs, continuous short circuit protection, overvoltage protection, and a wide variety of DC output plugs, cable lengths, and types.

Units are priced under \$19 in OEM quantities with delivery from stock to 5-7 weeks ARO.

Power Sources Unlimited

Source: EDN, April 2012







Medizinprodukte werden an Hand von Klassifizierungsregeln in vier Klassen

(I, IIa, IIb, III) eingeteilt

Die Regeln sind risikobasiert orientiert an der Anwendungsdauer, der Invasivität und der Energieversorgung (aktiv, nicht aktiv) des Medizinprodukts



Source: Dr. Marian Walter, RWTH, Entwicklung und Risikomanagement von sicheren Geräten für die Medizintechnik



Regulations and safety Tests



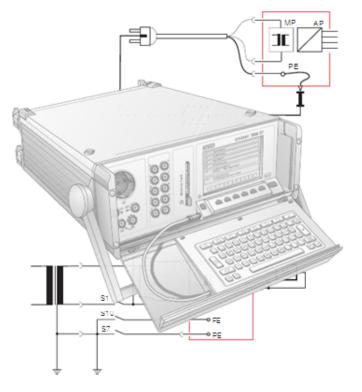




Test equipment



Example for test equipment



Technisches Handbuch

Unimet 1000 ST

- Meßtechnik
- Schnittstellenbeschreibung

Source: Bender, TGH 1315/02.99, Scribd

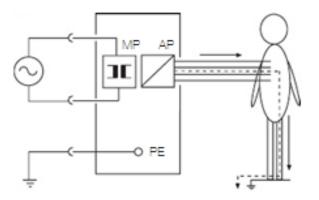


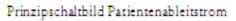
Test equipment

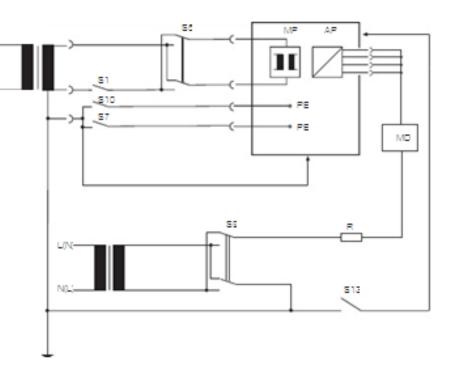


Requirement

 Patientenableitstrom, leakage current through patient







Meßanordnung zur Simulation der Normalbedingung und Erster-Fehler-Bedingungen bei der Patientenableitstrommessung. In diesem Fall wird der Patientenableitstrom durch eine externe Spannung am Anwendungsteil verursacht.

Strom, der vom Anwendungsteil über den Patienten zur Erde fließt (ausgenommen Patientennutzstrom) oder Strom, der durch eine unbeabsichtigte Fremdspannung am Patienten verursacht wird und über diesen und ein isoliertes (erdfreies Anwendungsteil Typ F zur Erde fließt)

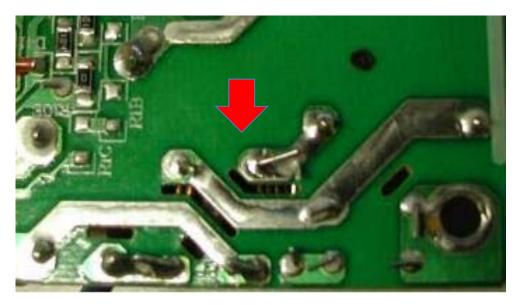
Source: Bender, TGH 1315/02.99, Scribd



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Circuit solutions for Isolation



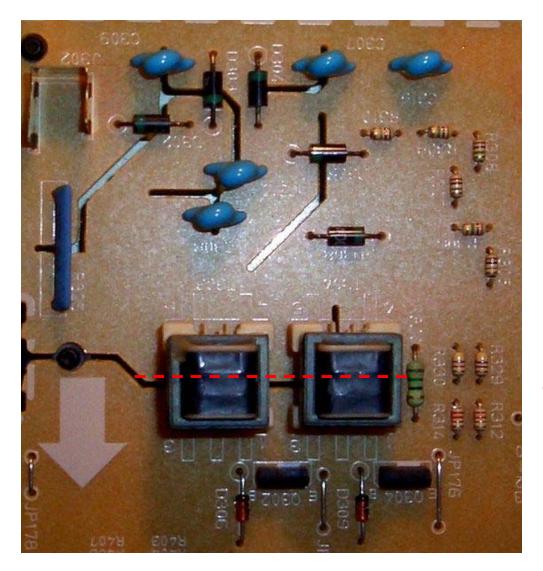


Cut-outs in the PCB!



Regulations and safety Circuit solutions for Isolation





Isolation

 Separation of circuit sections by cuts/slits (Schlitze) in PCB

Isolation barrier by transformers

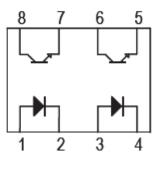


Isolating circuit parts

Optocoupler

- TX: LED emits light
- RX: Phototransistor receives light
- Can work for digital and analogue signals

ACPL-827 pin layout



- Pin 1, 3 Anode
- Pin 2, 4 Cathode
- Pin 5, 7 Emitter
- Pin 6, 8 Collector

Description

The ACPL-827 is a DC-input dual channel full-pitch phototransistor optocoupler which contains two light emitting diode optically coupled to two separate transistor. It is packaged in a 8-pin DIP package.

Likewise, the ACPL-847 is a DC-input quad channel fullpitch phototransistor optocoupler which contains four light emitting diode optically coupled to four separate transistor. It is packaged in a 16-pin DIP package

For both types, it is also available in wide-lead spacing option and lead bend SMD option with input-output isolation voltage at 5000 Vrms. Response time, tr, is typically 4 μs and minimum CTR is 50% at input current of 5 mA

Source: Avago





Isolating circuit parts

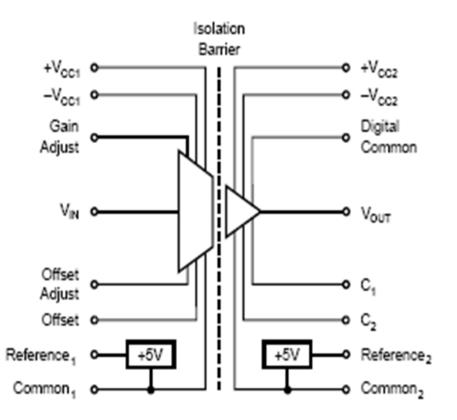
Isolation amplifier

- · Galvanic separation of two circuits
- Main Requirement: maximize breakdown voltage
- Working principle capacitive coupling

Example ISO 106

FEATURES

- 14-BIT LINEARITY
- INDUSTRY'S FIRST HERMETIC
- ISOLATION AMPLIFIERS AT LOW COST
- EASY-TO-USE COMPLETE CIRCUIT
- RUGGED BARRIER, HV CERAMIC CAPACITORS
- 100% TESTED FOR HIGH VOLTAGE
- BREAKDOWN ISO102: 4000Vrms/10s, 1500Vrms/1min ISO106: 8000Vpk/10s, 3500Vrms/1min
- ULTRA HIGH IMR: 125dB min at 60Hz,
- WIDE INPUT RANGE: -10V to +10V
- WIDE BANDWIDTH: 70kHz
- VOLTAGE REFERENCE OUTPUT: 5VDC







Desking site The

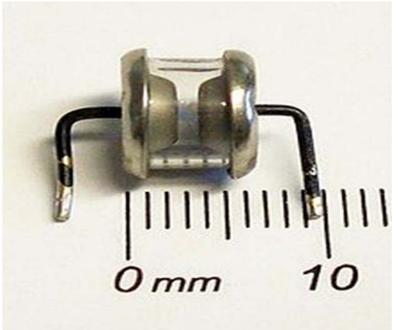
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Circuit solutions for Overvoltage Protection

Regulations and safety

Ignition Spark Gap (Zündfunkenstrecke)

- Shortens high voltages
- Overvoltage protection OVP (Überspannungsschutz)
- Ignition voltage (Zündspannung) moderately high typ. 200V
- Falls down to burrning voltage *(Brennspannung)*, typ. 20V
- Defibrillator provides high voltage, may destroy ECG input
- Protect ECG circuit by shorting inputs
- Also has parasitic capacitance, results in parasitic low pass filter, corner frequency must be checked!







4. Biosignal Acquisition



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Biosignal acquisition

Frequencies



Frequency Ranges

- Breathing 0.2 Hz
- CT Scanner Rotation 0.5...3 Hz
- Heartbeat 1 Hz, obvious....
- EEG 1...60 Hz and higher (new signatures are being studied...)
- Train Power 16 2/3 Hz
- Pulsing of TETRA frames 1/ 56.67 ms=18 Hz
- Pulsing of TETRA bursts 1/ 14.167 ms = 71 Hz
- Mains Power Supply 50...60 Hz
- EMG, mainly up to 100 Hz
- Pulsing of GSM Frame 1 / 4.615 ms=220 Hz
- Pulsing of GSM Bursts 1.7 kHz
- Power Control in UMTS, 1.5 kHz (15 slots in a frame of 10 ms)
- ECG monitoring 0.5...500 Hz / ECG diagnostic 0.5...2 KHz
- VLF (Very Low Frequencies Längstwelle) 3...30 kHz
- LF (low Frequency Langwelle) 30...300 kHz
- MW (medium wave Mittelwelle) 300 kHz-1.5 MHz
- KW (Short wave Kurzwelle) 3...30 MHz
- UKW (Ultra short waves) 30...300 MHz
- 4G LTE Modem 700 MHz
- GSM Modem 900 MHz/1800 MHz
- UMTS Modem 2 GHz

See also:

http://www.sciencedirect.com/science/article/pii/S0 924424710002657)



Biosignal acquisition TETRA





Digital Radio BOS (TETRA) will assist you in assisting....







Biosignal acquisition



EMC

Interference by other radio signals

- Mobile phones, Broadcast stations, Man Made Noise
- Pulsed Communication Signals: Digitaler Behördenfunk / Digitaler Polizeifunk, GSM

A real case - Newspaper:

The introduction of a **TETRA** network (called C2000) for the emergency services in The Netherlands ran into severe problems. Initially there was fear about the radiation safety for the officers. A study by TNO concluded that there is no scientific evidence for adverse health effects.

However, now the ambulance and police services after much delay finally began to roll out they found that the handsets interfere with medical equipment. TNO tested the handsets against 90 different types of medical equipment. They found 13 severe problems, 25 intermediate, 11 light. In 9 cases the medical equipment had to be shut down completely and powered up again to get it back to Normal working. Severe problems were found a.o. with pacemakers and equipment to stop cardiac arrest. The temporary solution is that the police officers and paramedics may Only use their TETRA handset in the listen mode, while in or nearby hospitals or ambulances. If they need to peak, they have to find the nearest fixed line phone ...

Source: De Volkskrant, NL



Biosignal acquisition

Voltages

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Voltage Ranges

- GSM phone: receiver Sensitivity 2 μV (equal to -100 dBm @ 50 Ω), transmitter 10 V (equal to 2 W @ 50 Ω)
- Biosignals: EEG 5...250 $\mu\text{V}\text{,}$ ECG 1...3 mV, EMG 5..10 mV
- Digital Logic: 2.7, 3.3 or 5 V, Sub threshold logic 200 mV
- Analog OPV: +/-5 V, +/-12 V, +/-15 V
- Batteries: AAA 1.5 V, Block 9V, Camera 12V
- Vehicle Battery: Car 12 V, Lorry 24 V, old Beetle -6V, in future 48V
- Small Voltages: < 60V
- Telecom voltages e.g. Basestation: -48V
- Mains Plug: 110...240 V, three phases 380 V
- High Voltage power lines: 110, 220, 380 kV
- Defibrillator: 5kV
- CRT TV: b/w 10 kV, colour 22 kV (Cathode ray tube electron acceleration)



Biosignal acquisition ECG







Biosignal acquisition ECG



ECG

- ElectroCardioGram
- Measurement of voltage potential difference
- ECG plot shows voltage over time
- Part of patient monitor



Source: CardioPerfect PC-Ruhe-EKG , Praxisdienst





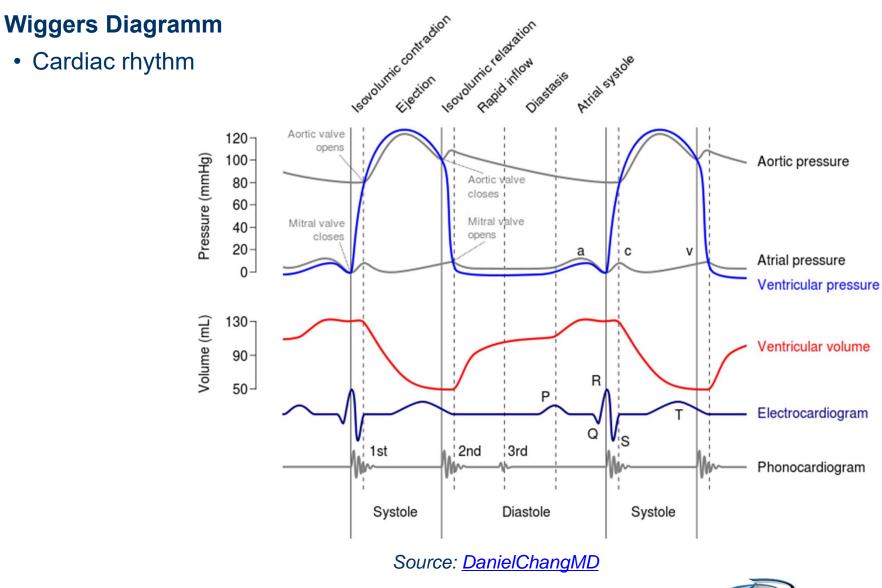
Source: One Time Electrodes, Praxisdienst



Biosignal acquisition

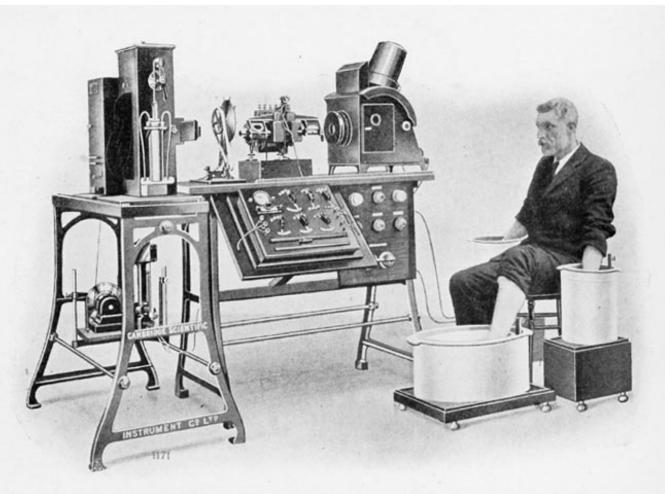


Wiggers Diagram



Biosignal acquisition 4.5 ECG





AgCl electrolyte

Photograph of a Complete Electrocardiograph, Showing the Manner in which the Electrodes are Attached to the Patient, In this Case the Hands and One Foot Being Immersed in Jars of Salt Solution

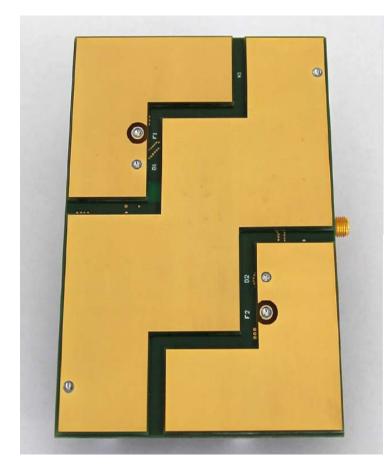


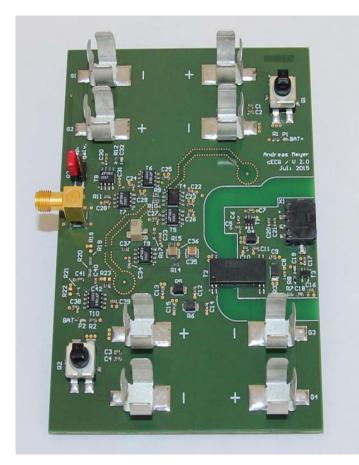
Biosignal acquisition Capacitive ECG – for the back



cECG for the back

- Capacitive coupling through back plaster or clothing
- Very weak signals, vulnerable to interference and artefacts

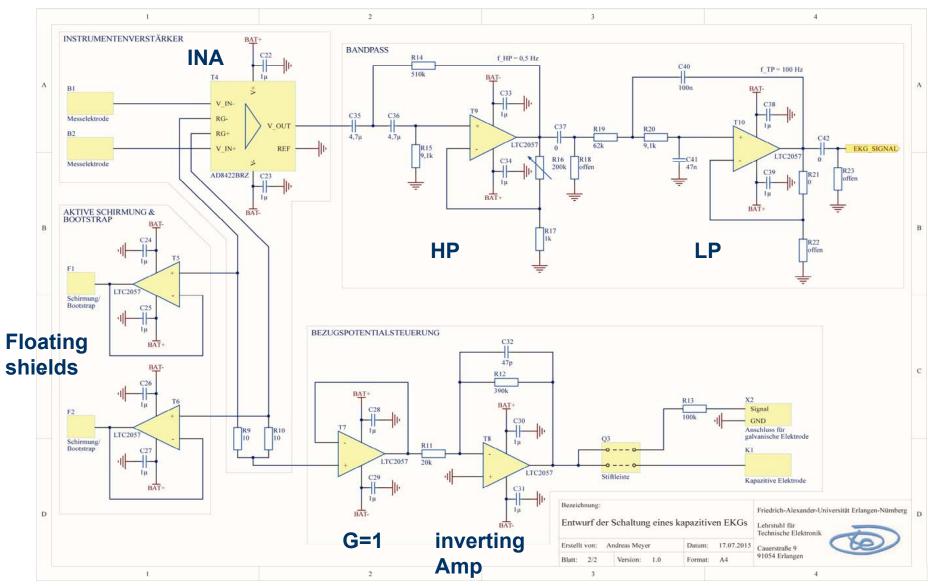






4. Circuits for biosignal acquisition 4.7 cECG – for the back





Source: Andreas Meyer



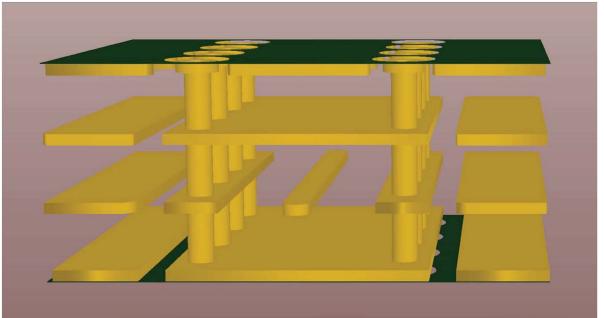
Biosignal acquisition

4.7 cECG – for the back



Floating shield for every input line

- Input capacitance reduced by floating shield
- Shield should reduce radio interference but comes at the price of increased input capacitance
- Parasitic capacitance by shield (like coax line) has no effect as there is no voltage
- As there is no voltage, there is no charged stored, so capacitance has no effect
- However input capacitance of INA still in place...
- Active shields feed noise into inputs, but very low and thus negligible



$$Q = C \cdot U$$
$$U = 0 \implies Q = U$$
$$\implies C \text{ has no effect}$$



Biosignal acquisition

4.7 cECG refined



New Approaches

- Flexible PCB arrangement
- Carefull shielding
- Shielded electrodes
- Baseline Drift compensation
- Wireless Bluetooth interface

Ag/AgCl electrode _____ of the reference system

> Wearable _____ cECG patch

Double sided adhesive tape

Passive capacitive, fully insulated PCB electrode

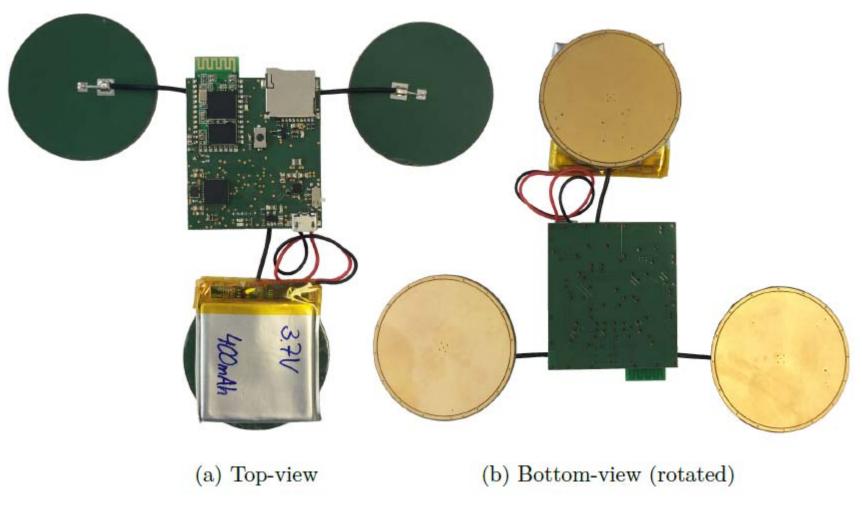
Source: Nils Roth



Biosignal acquisition cECG refined through 2mm



Photo





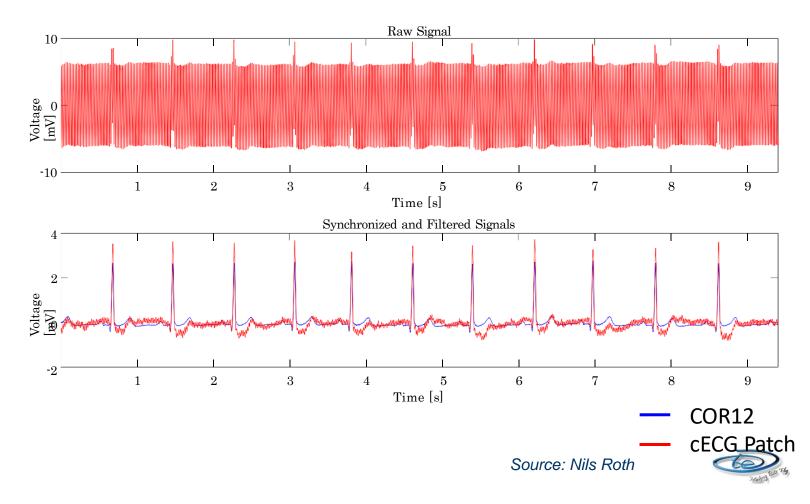
Biosignal acquisition

cECG refined through 2mm



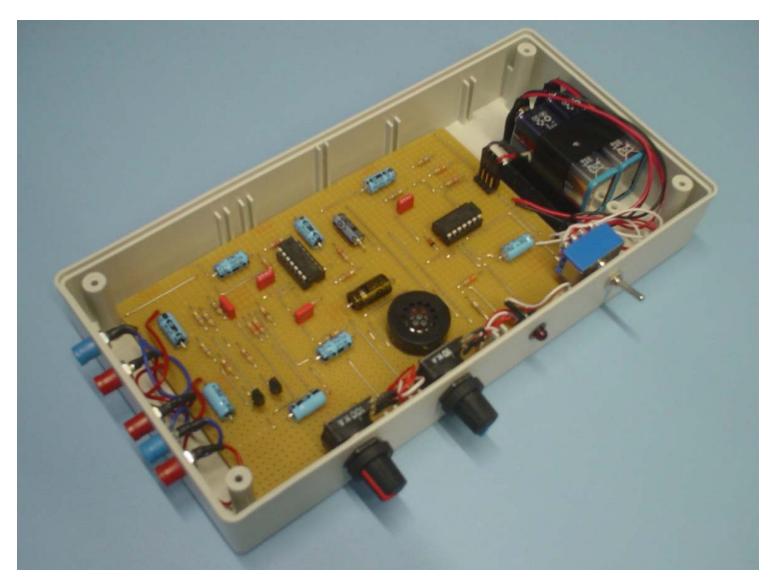
Advanced Circuit Technology

- ECG signal measured through three layers of clothes (~2100µm)
- High common-mode noise due to asymmetric contact capacities
- After digital filtering still usable signal



Biosignal acquisition 4.12 EMG



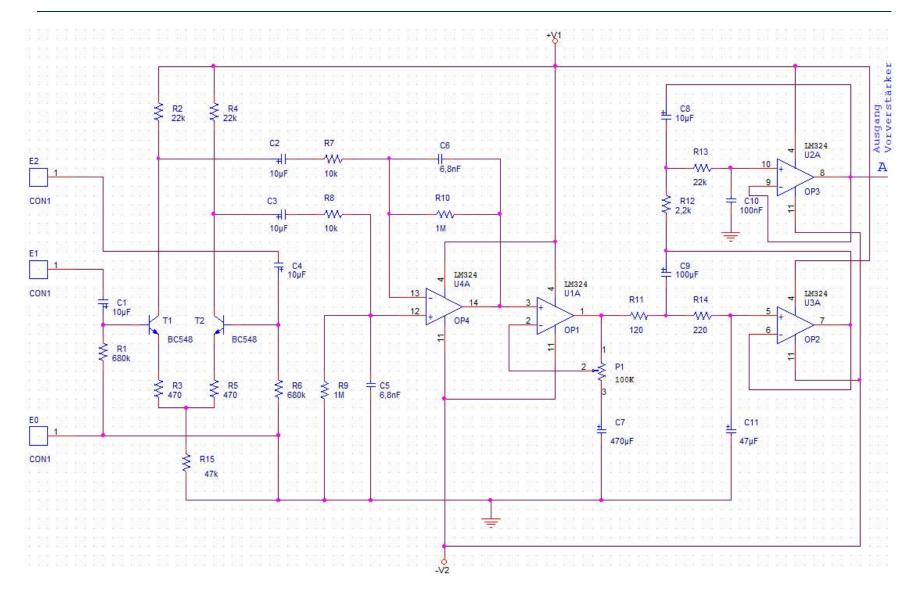


Source: Christian Schuster



Biosignal acquisition 4.12 EMG



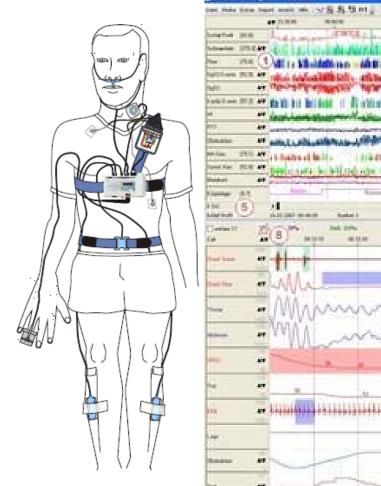


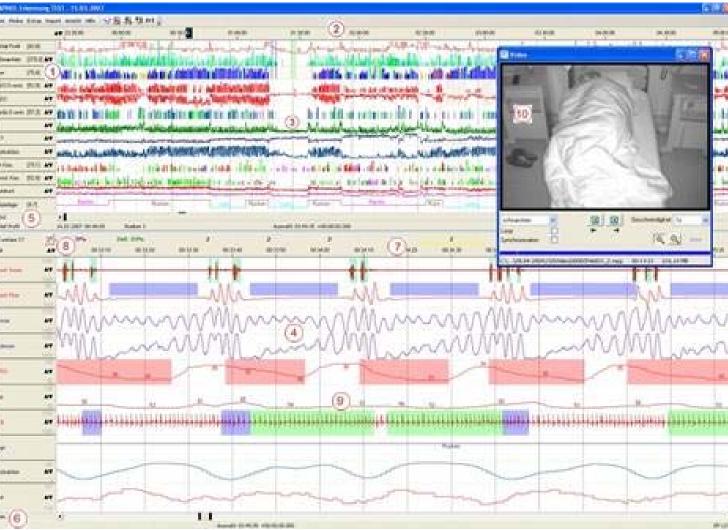
Source: Christian Schuster



Biosignal acquisition EOG – Sleep lab, Analysis software







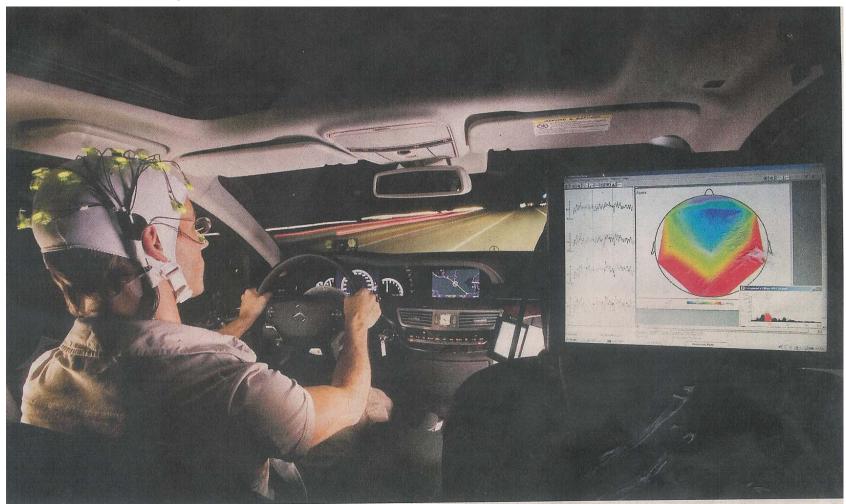
Source: Somnomedics



Biosignal acquisition Working in automotive industry?



EEG for car safety



Der Fahrer ist verkabelt: Mercedes testet hier ein neues Assistenzsystem, das müde Autofahrer vor dem gefährlichen Sekundenschlat warnen soll.



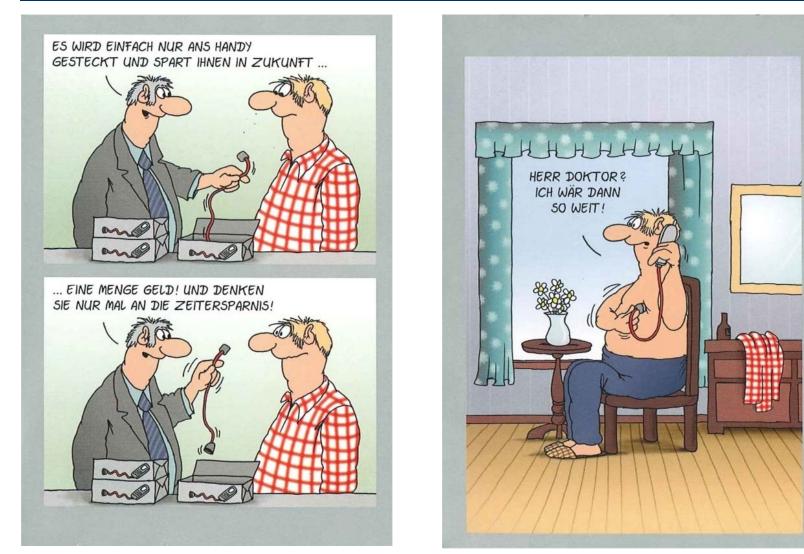




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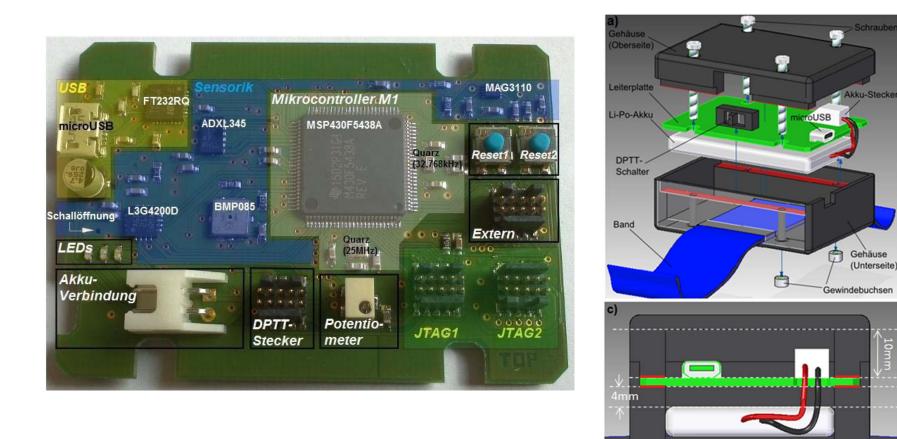


Source: Uli Stein





1.5 Examples – Activity Monitoring



Activity Sensor, Analysis of movements with Sports, Reha, COPD...



Source: eesy-id



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Telemedicine





Since 1924?

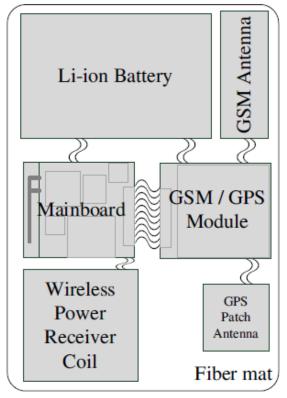


FRIEDRICH-ALEXANDER UNIVERSITÄT Components packaging for back plaster plaster



Features

- Flexible PCB, flat 8.5mm->5mm
- Highly precise analogue interfaces (Paracelsus)
- Java App interface, quick addition of more functions
- Extendable for more sensors
- Hermetically sealed, disinfection possible
- Wireless charging
- Wearing control
- Seamless localization indoor/outdoor



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Source: EKG und EEG Elektroden TITV Greiz

Stimulationsgerät

Verbindungskabel

Elektroden



Baby shirt for respiration and Heart beat detection, U Gent, KU Leuven



Cefar-Compex Scandinavia AB

Diagnostic: EMG Elektromyograghy Therapy: FES functional electrical stimulation







STARR NGER leder ven sinnen

Anton Kathrein: "Laptop und Lederhosen"

(Laptop and leather trousers) – a reality

Source: Starringer,





Consumer market



Source: Swany Swany Texsys G-Cell Bluetooth Gloves

Source: TITV Greiz

Laptop und Lederhosen (Anton Kathrein)

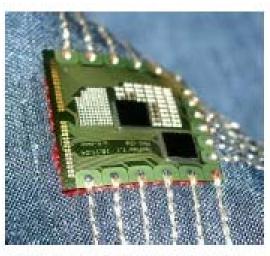




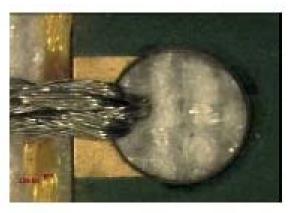
Circuit Technology



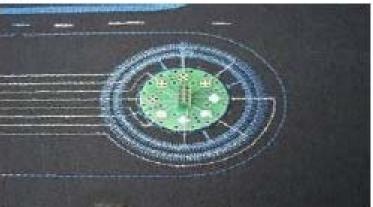
Gestickte Kontaktierung eines THT Bauteils



Gestickte Kontaktierung eines Flexsubstrates auf Gewebe



Gestickte Kontaktierung ohne vorbereites Loch



Gestickte Kontaktierung einer Leiterplatte



Source: TITV Greiz



6. Research: Energy for implants

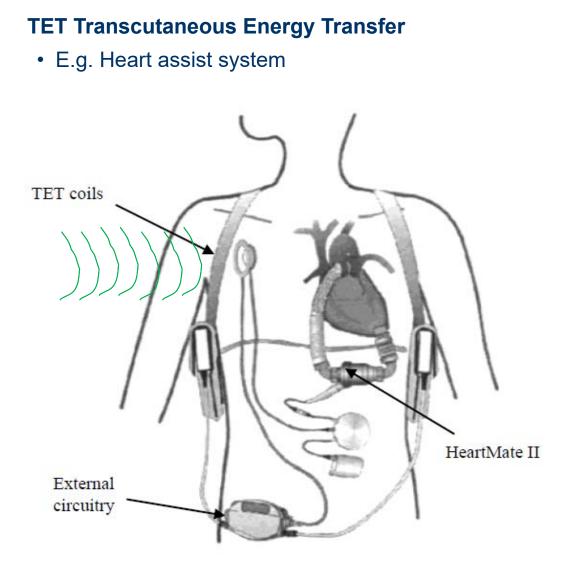


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Wireless Research: Energy for implants Transfer

Wireless Power Transfer







Berlin Heart incor system with transcutaneous cable



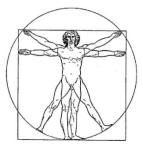
Wireless Research: Energy for implants Transfer

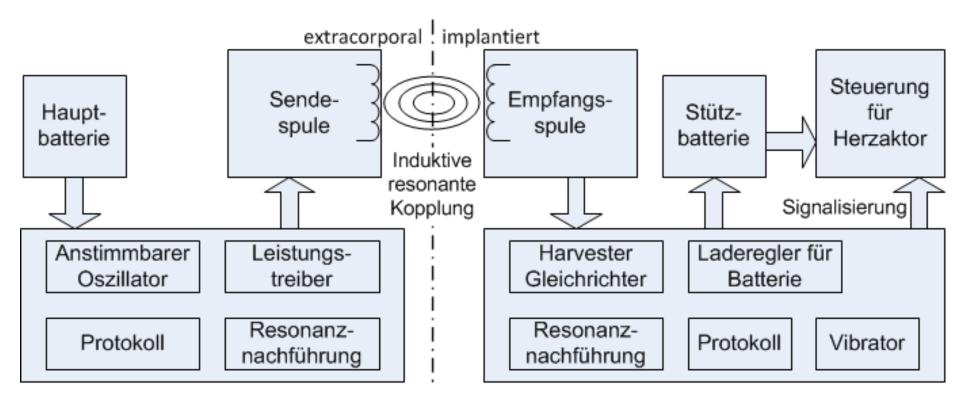
Wireless Power Transfer



DFG Heart Actor project application

- High Power for heart assistance system
- Power of 15...20 W needed





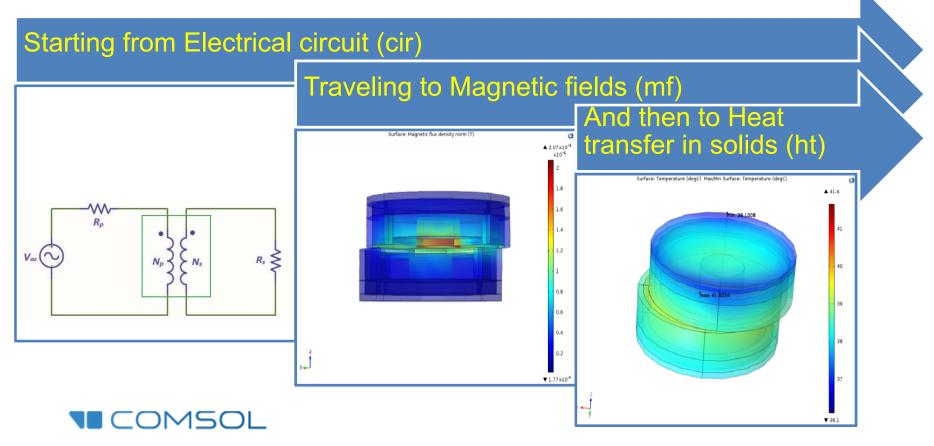


Wireless Research: Energy for implants Transfer



Wireless Power Transfer

Analysis steps supported by COMSOL multiphysics tool



Student licenses available at RRZE





7. Research: Bioradar

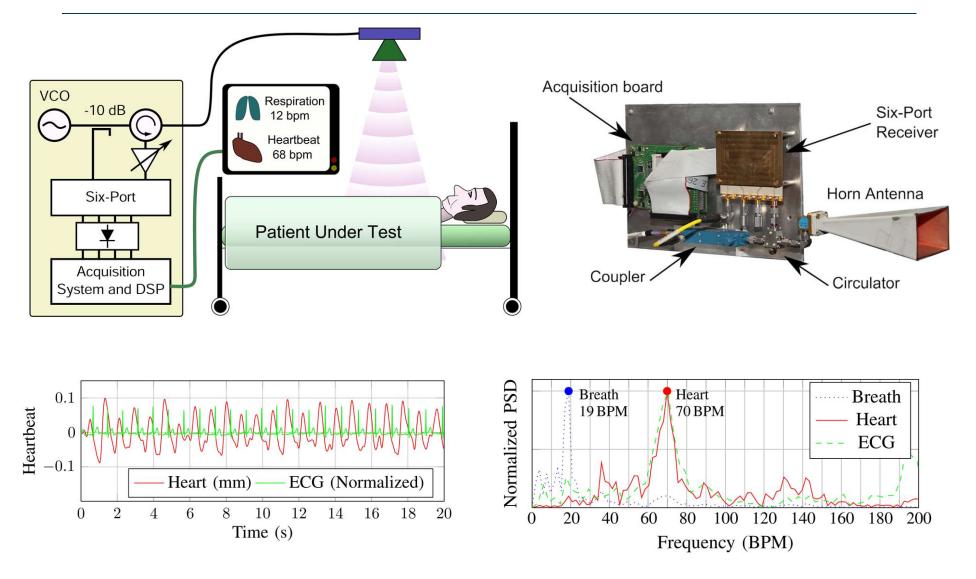


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Research: Bioradar

Vital Interferometer







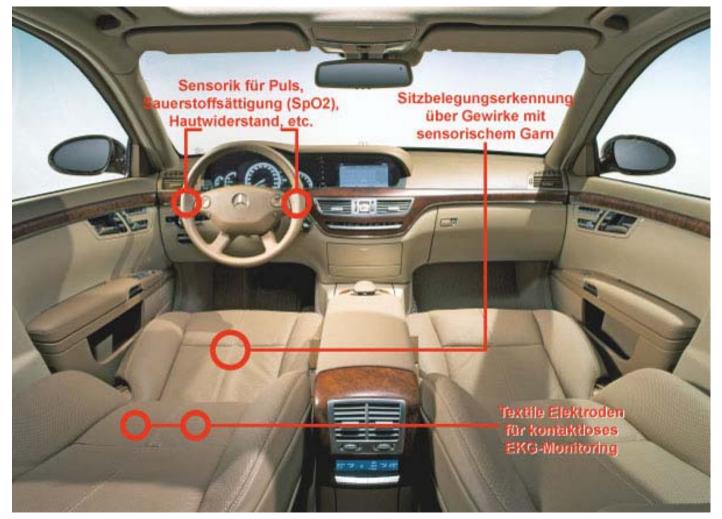
Research: Bioradar



Driver's seat ... driver's sleep

Drivers physiological state / warnings before microsleep

• Medical electronics engineers working in automotive industry? YES!







8. Research: Molecular communications



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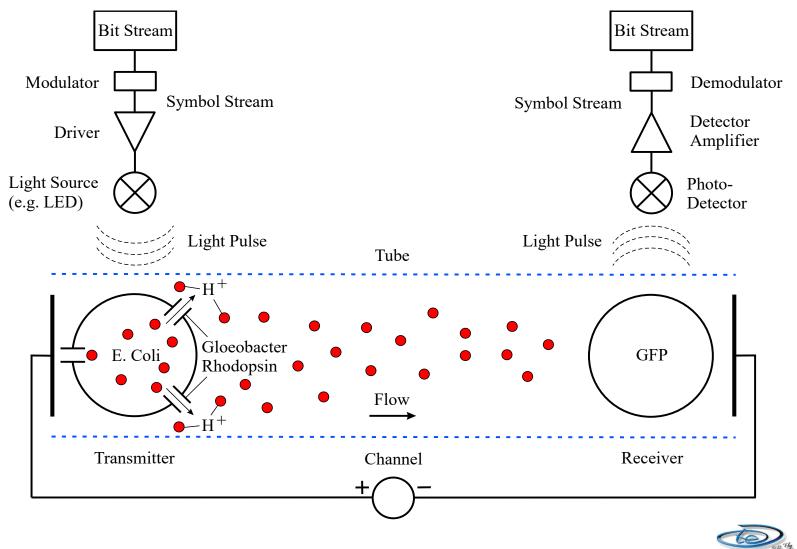
Research: Molecular communications

Testbed realization - protons



Opportunities

• New therapeutic and diagnostic opportunities in Medical Engineering



Research: Molecular communications

Testbed realization - protons



Testbed

• Protons used as information molecules

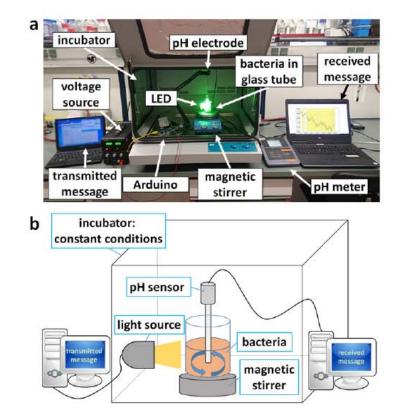


Figure 1: Biological modulator model. (a) Benchtop experimental setup; (b) Schematic illustration.

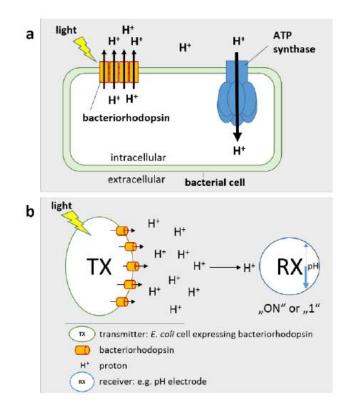


Figure 2: The light-driven proton pump bacteriorhodopsin.(a) Biological function of bacteriorhodopsin in a native cell;(b) Schematic transmission model.



Research: Molecular communications

Testbed realization – magnetic nano particles



Testbed

• Superparamagnetic particles used as information molecules

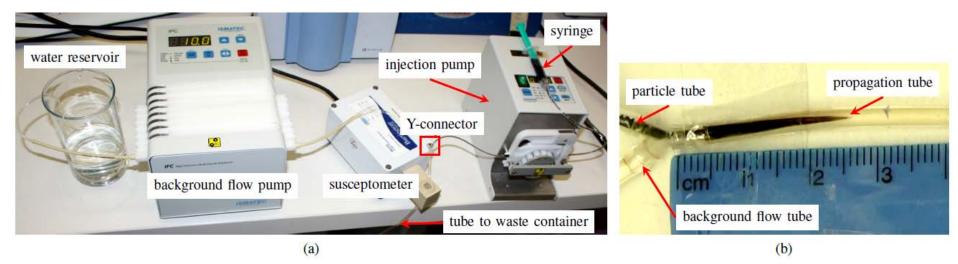


Fig. 1. (a) Photograph of the testbed showing the water reservoir, the background flow pump, the susceptometer, the pump used for injection, the syringe holding the suspension of SPIONs, and flexible plastic tubes connecting the components. The waste container below the table is not shown. (b) Photograph of the Y-connector with elongated particle suspension right after injection for a slow background flow of $Q_{\rm b} = 1 \,\mathrm{mL/min}$. Ruler with cm scale for reference.





9. Research: Glucose Sensing



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Research: Glucose Sensing

Diabetes – Test strips

Sensor today

- Invasive method
- Prick into finger, Lancette creates pain

Measurement principle

- A small amount of blood is taken from finger
- Drop it onto test strip
- Enzymatic reaction
- Put test strip into reader
- Electrical resistance changes with glucose level
- Make a DC measurement
- · Calibration data stored on test strip

Error sources

- Non washed hands
- Wet fingers
- Too less blood on strip
- Wrong storage of test strips
- Touching of test strip
- Exchange of calibration data between strip and device erroneous
- Temperature variations



ACCU-CHER

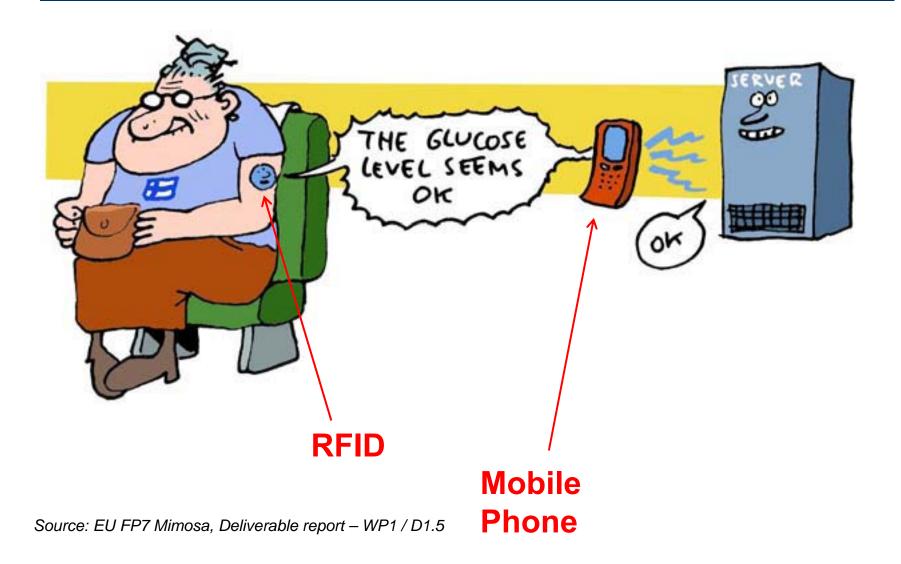


Blutgewinnung: Einfach nur 1 Klick!

Blutstropfen entnehmen

Research: Glucose Sensing Diabetes – Microsystem RFID sensor?







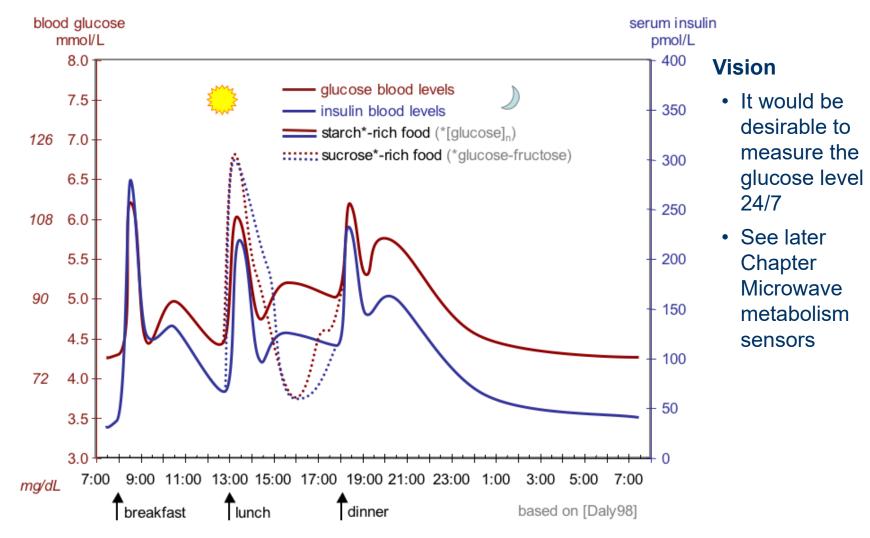


Research: Glucose Sensing

Non-Invasive glucose monitoring



Fluctuation over the day

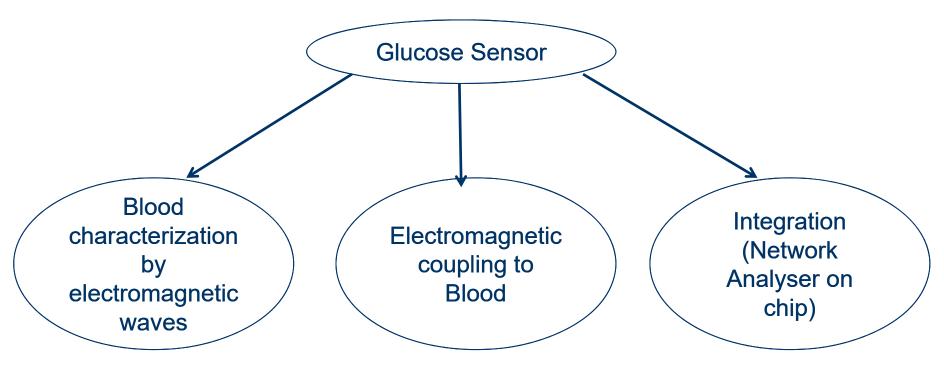


Source: Jakob Suckale, Michele Solimena





Breaking the problem down



- Blood Dielectric properties
- Frequency dependence
- Temperature dependence
- Side effects
- Blood is a complex matter
- We only want to see blood, not a mixture of fat and bones
- What is the best location?
- Electromagnetic field propagation mainly into blood
- Microelectronics allow for high density integration
- High frequencies can be managed at low cost (see Car Radar)

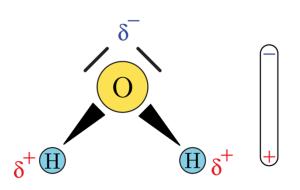


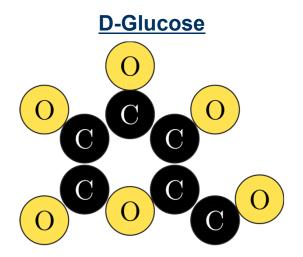




Molecule dipole moment







Frequency range considerations

- Water molecules strongly polar -> high permittivity
- D-Glucose molecules less polar und larger -> low permittivity
- Total permittivity of a solution decreasing for increasing glucose concentration

Measurement approach

- Not look for the molecule signature itself
- · Look how the water signature of human body is altered
- Look at multiple water signatures at different frequencies -> broadband view





Lab experiments







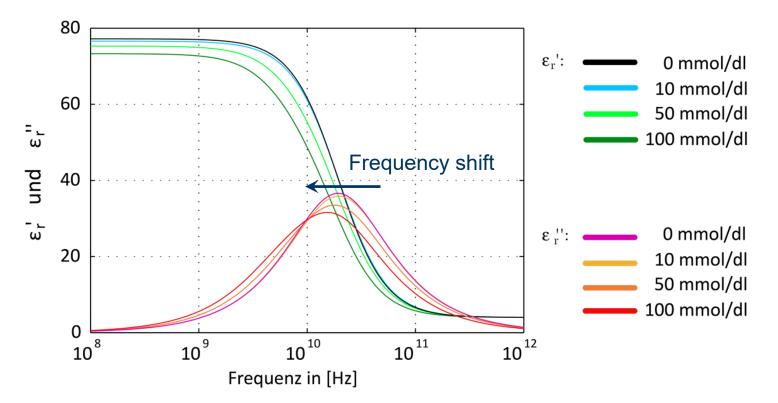
Problems

- An Electronics Lab is not suited for Medical Matter: Blood, Urine, Stool, Meat, ...
- Set-up of RF lab with its measurement equipment extremely costly (60 GHz Lab)
- High Risk, as measurement equipment is exposed to Liquids!





Frequency shift of relaxation due to glucose variation

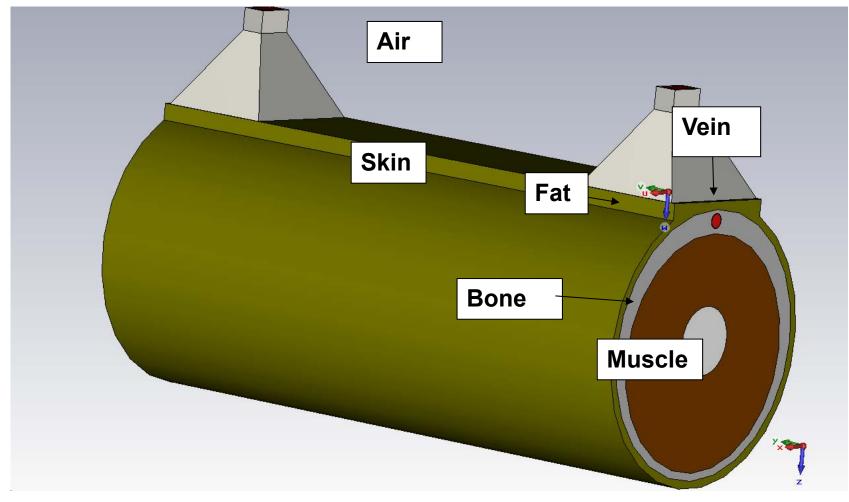


- High difference of relative permittivity required
- Strongest changes around 20 GHz





Vein guiding EM waves



 $\mathcal{E}_{Blood} > \mathcal{E}_{Muscle} > \mathcal{E}_{SkinWet} > \mathcal{E}_{Vein} > \mathcal{E}_{Bone} > \mathcal{E}_{Fat}$



Research: Glucose Sensing

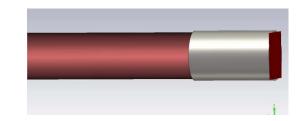
Non-Invasive glucose monitoring

Characterizing only blood

- Guide the EM wave through veins
- Verified by electromagnetic field simulation







Туре	E-Field (peak)	
Monitor	e-field (f=13) [1]	
Component	Abs	
Plane at x	0	z 🖛
Maximum-2D	4596.78 V/m at 0 / 0 / 4.82759	
Frequency	13	
Phase	18 degrees	0 4e+003 V/m

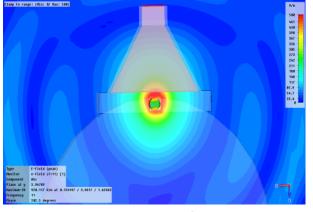
The vein can guide electromagnetic waves similar to gals fibres!



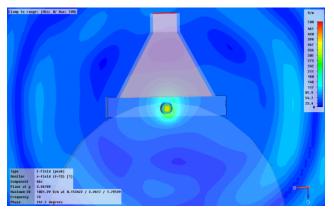


Field distribution – concentration in vein

E-Field

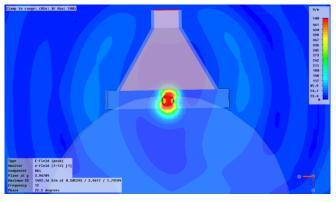




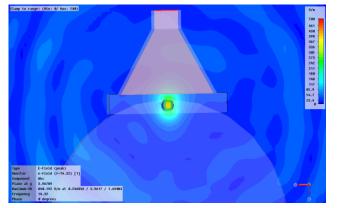


13 GHz

H-Field



12GHz



14 GHz





Chip integration

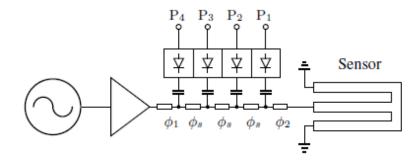


Fig. 2. Schematic view of the 125-GHz multiprobe reflectometer and dielectric sensor consisting of a VCO, frequency dividers, buffer, four power

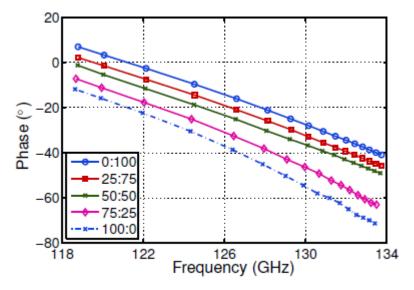


Fig. 5. Measured phase of the sensor's reflection coefficient immersed in binary methanol:ethanol mixture (concentration in percent by volume).

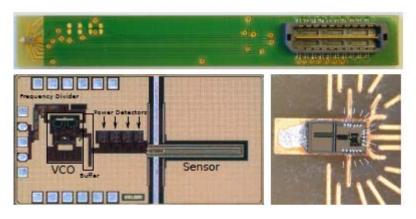


Fig. 4. Chipmicrograph of the 125 GHz fabricated dielectric sensor with read-out circuit (bottom, left), micrograph of the wire-bonded chip (bottom, right), and photo of the sensing board (top).

Source:

Benjamin Laemmle, Klaus Schmalz, Christoph Scheytt, Robert Weigel and Dietmar Kissinger, An Integrated 125GHz Sensor with Read-Out Circuit for Permittivity Measurement of Liquids, Microwave Symposium Digest (MTT), 2012 IEEE MTT-S International



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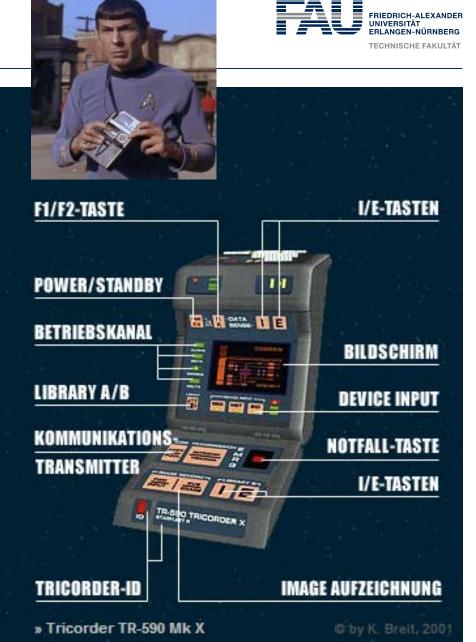
Health Assistance Systems Tricorder

Der Tricorder

01. Beschreibung

Der Tricorder, von dem es auch eine medizinische Variante gibt, gehört zu den wichtigsten handlichen Utensilien des Sternenflottenpersonals. Bei diesem Gerät handelt es sich um einen tragbaren Scanner, der über mehrere verschiedene Funktionen und einer integrierten Datenbank verfügt.

Außenteams benutzen den Tricorder beispielsweise, um die Bestandteile von verschiedenen Gegenständen, Flüssigkeiten oder Gasen usw. zu analysieren oder nach fremden Leben in der näheren Umgebung zu suchen. Bei dem rechts abgebildeten Tricorder handelt es sich um das Model TR-590 Mk X. Eine genauere Beschreibung der einzelnen Elemente ist unter Punkt 4 zu finden.





Source: StarTrek